



PNG TAIHEIYO CEMENT LIMITED
QUALITY CONTROL SECTION

PHONE (675)472 7499 FAX (675)472 4218/1300

MONTHLY TEST RESULTS FOR May-2026

FOR Lae Clinker Grinding & Cement Packing Plant

The following Results of Test conducted in accordance with ASTM C150-20 for Type 1,
 Ordinary Portland Cement (OPC)-Paradise Cement.

<u>DESCRIPTION OF TEST</u>					
<u>CHEMICAL COMPOSITION</u>		<u>ASTM C150</u>		<u>UNIT</u>	<u>RESULTS</u>
Silicon Dioxide	(SiO ₂)			%	20.28
Aluminum Oxide	(Al ₂ O ₃)			%	5.51
Ferric Oxide	(Fe ₂ O ₃)			%	3.21
Calcium Oxide	(CaO)			%	63.92
Magnesium Oxide	(MgO)	Max.	6.0	%	1.71
Sulphur Trioxide	(SO ₃)	Max.	3.5	%	2.18
Loss-On-Ignition	(LOI)	Max.	3.5	%	2.47
Alkali	(0.658K ₂ O+Na ₂ O)			%	0.55
Phosphorus Pentoxide	(P ₂ O ₅)			%	0.26
Insoluble Residue	(IR)	Max.	1.5	%	0.08
Limestone		Max.	5.0	%	3.4
L.S.F				%	95.3
S.M					2.33
I.M					1.72
C ₃ S				%	58.3
C ₂ S				%	14.2
C ₃ A				%	9.2
C ₄ AF				%	9.8
<u>PHYSICAL</u>					
Blaine (Air Permeability App)		Min.	2600	cm ² /g	3,290
45µm Residue				%	11.0
Initial Time		Min.	45	mins	194
		Max.	375	mins	298
Water Demand				%	24.2
Compressive Strength	3Days	Min.	12	N/mm ²	28.6
	7Days	Min.	19	N/mm ²	35.2
	28Days	Min.	28	N/mm ²	46.6

We hereby certify that the content of the report is correct and accurate and that the paradise cement herein has been made and/or tested in accordance with the above specification and with the requirement of customers order.

Date : August 10th, 2026

PNG Taiheiyō Cement Limited

Lae Plant

Mr. Robert Potit

Senior Laboratory Technician

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Operations Manager