



PNG TAIHEIYO CEMENT LIMITED
 QUALITY CONTROL SECTION
 PHONE (675)472 7499 FAX (675)472 4218/1300

MONTHLY TEST RESULTS FOR April-2026

FOR Lae Clinker Grinding & Cement Packing Plant

The following Results of Test conducted in accordance with ASTM C150-20 for Type 1,
 Ordinary Portland Cement (OPC)-Paradise Cement.

DESCRIPTION OF TEST					
CHEMICAL COMPOSITION		ASTM C150		UNIT	RESULTS
Silicon Dioxide	(SiO ₂)			%	20.30
Aluminum Oxide	(Al ₂ O ₃)			%	5.50
Ferric Oxide	(Fe ₂ O ₃)			%	3.20
Calcium Oxide	(CaO)			%	63.88
Magnesium Oxide	(MgO)	Max.	6.0	%	1.70
Sulphur Trioxide	(SO ₃)	Max.	3.5	%	2.20
Loss-On-Ignition	(LOI)	Max.	3.5	%	2.48
Alkali	(0.658K ₂ O+Na ₂ O)			%	0.55
Phosphorus Pentoxide	(P ₂ O ₅)			%	0.26
Insoluble Residue	(IR)	Max.	1.5	%	0.07
Limestone		Max.	5.0	%	3.3
L.S.F				%	95.1
S.M					2.33
I.M					1.72
C ₃ S				%	58.0
C ₂ S				%	14.5
C ₃ A				%	9.2
C ₄ AF				%	9.7
PHYSICAL					
Blaine (Air Permeability App)		Min.	2600	cm ² /g	3,340
45µm Residue				%	10.0
Initial Time		Min.	45	mins	192
		Max.	375	mins	295
Water Demand				%	24.1
Compressive Strength	3Days	Min.	12	N/mm ²	30.0
	7Days	Min.	19	N/mm ²	36.5
	28Days	Min.	28	N/mm ²	46.7

We hereby certify that the content of the report is correct and accurate and that the paradise cement herein has been made and/or tested in accordance with the above specification and with the requirement of customers order.

Date : July 6th, 2026

PNG Taiheiyo Cement Limited

Lae Plant

Mr. Robert Potit

Senior Laboratory Technician

Mr. Kristianto Teguh

Operations Manager